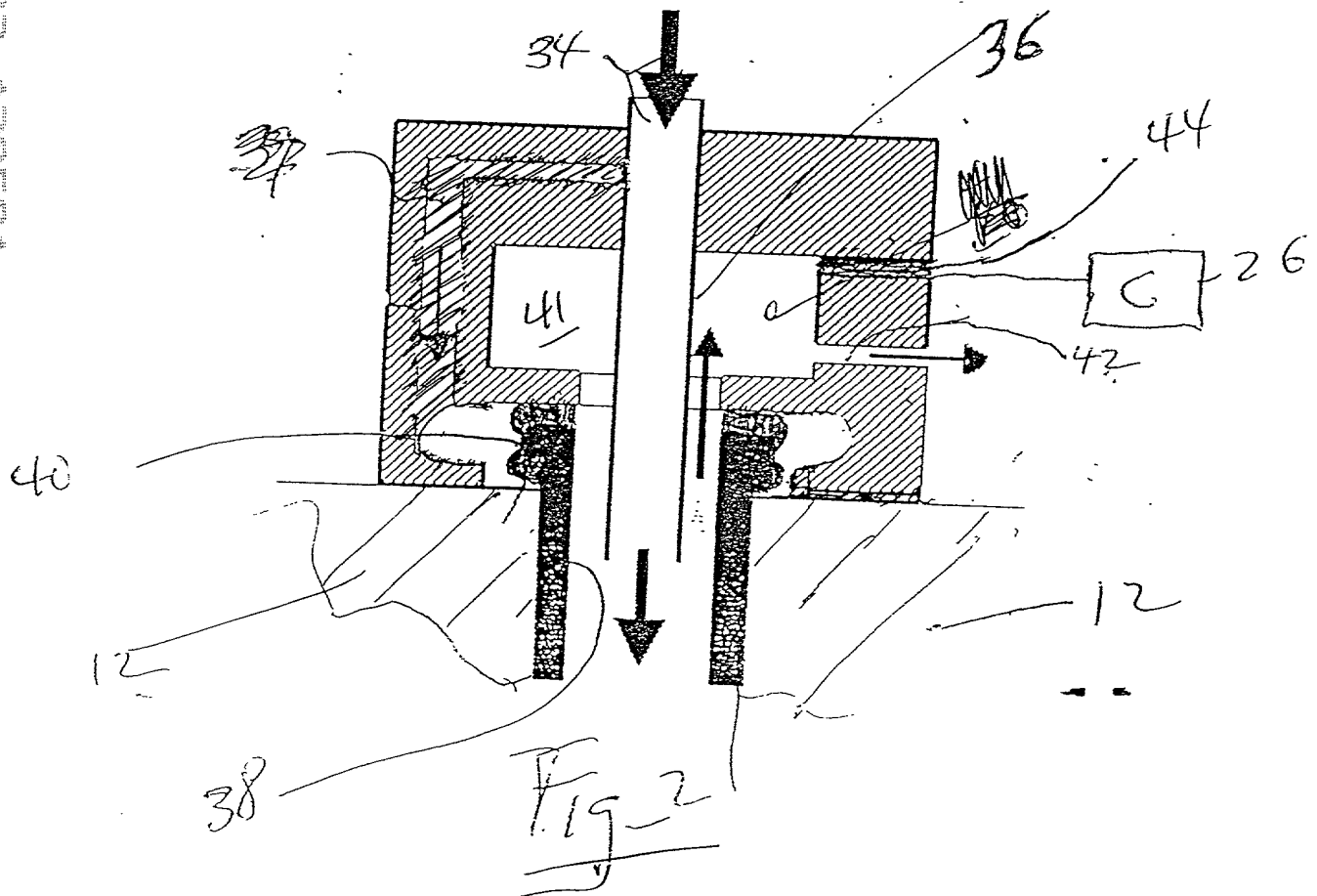
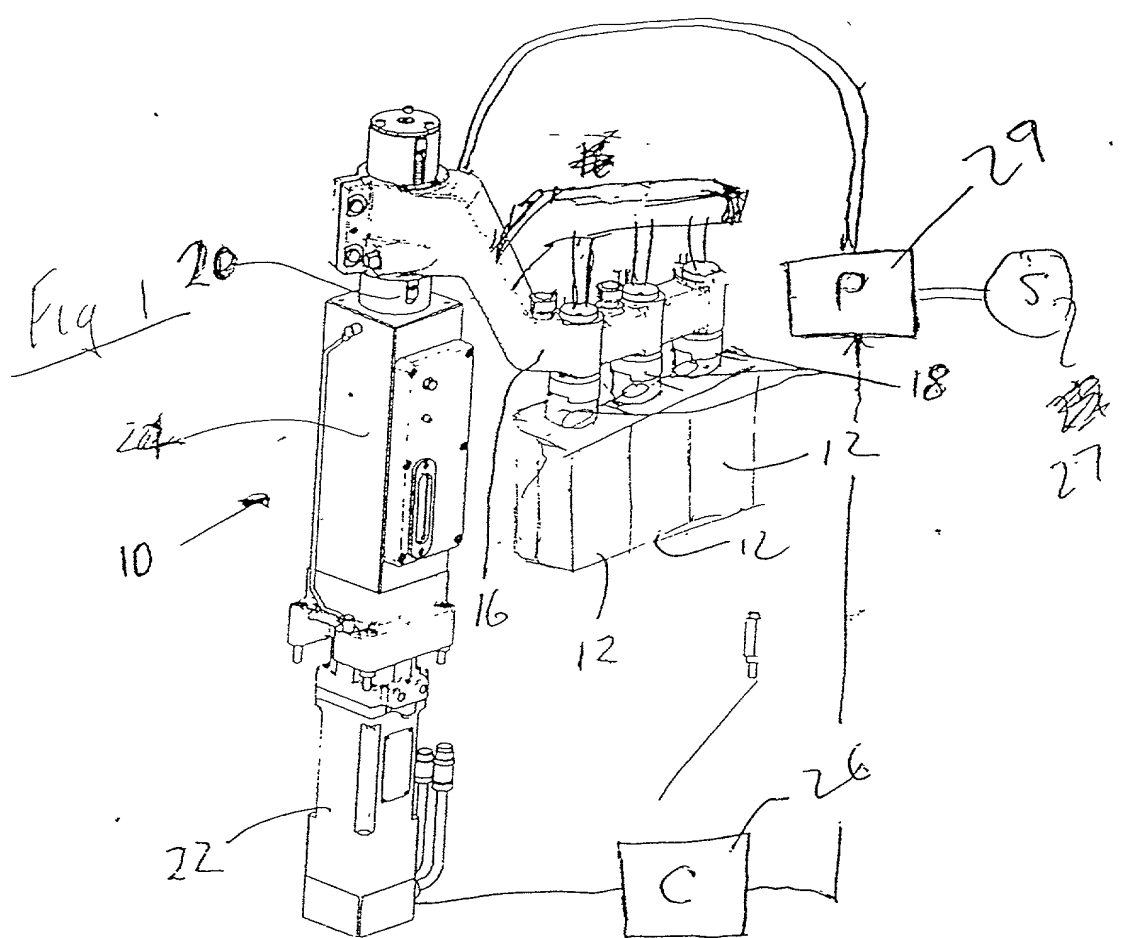
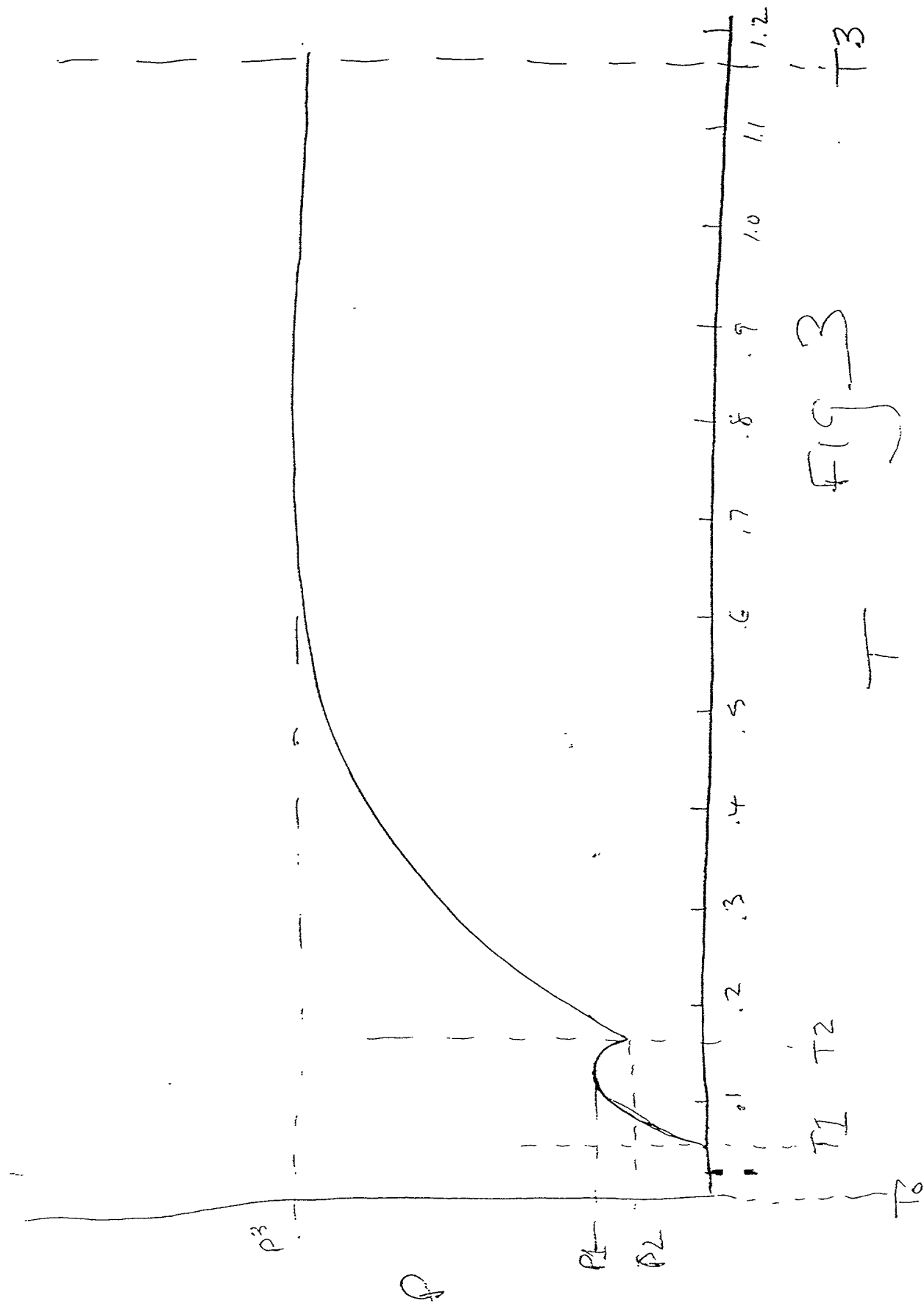
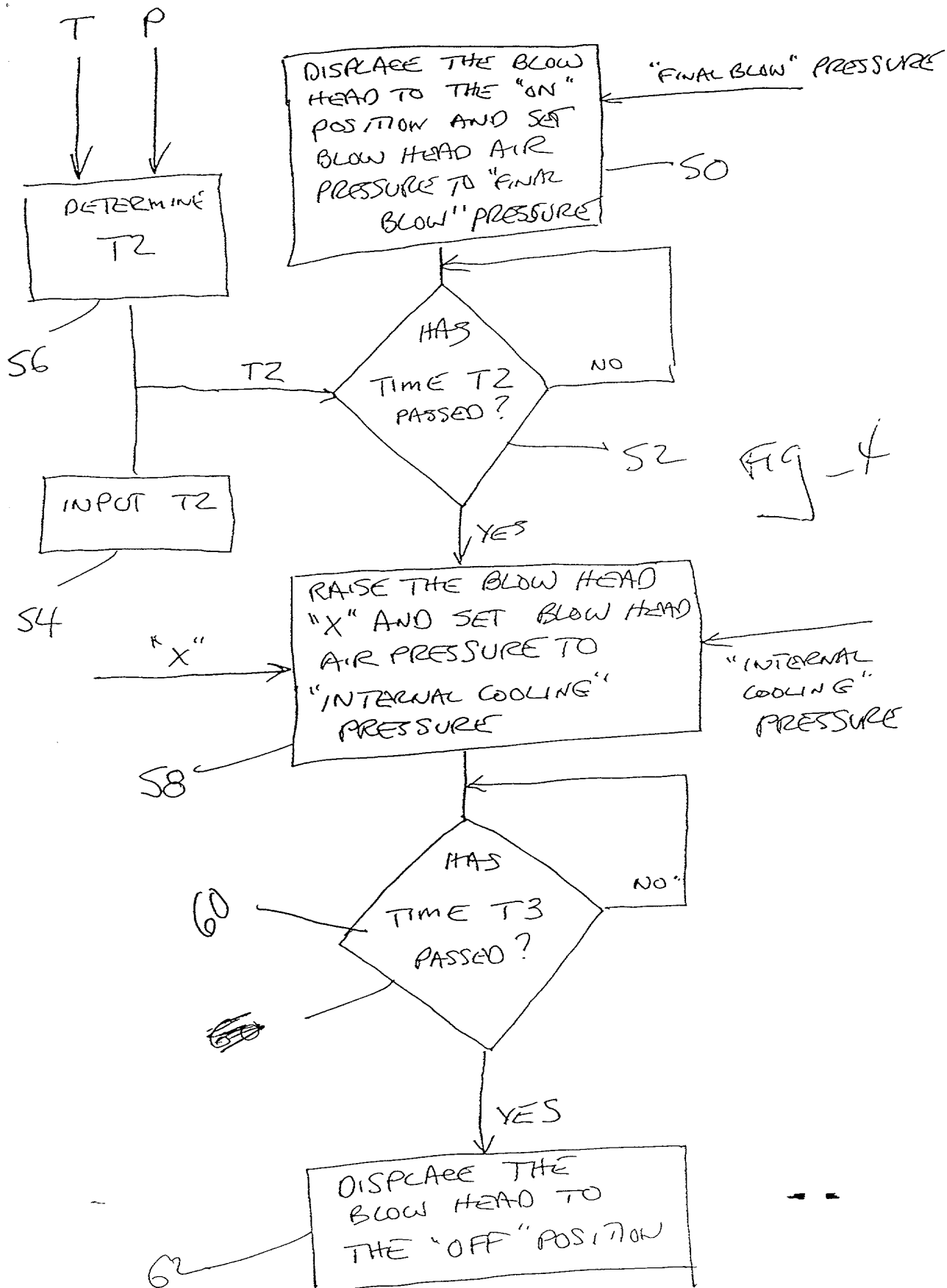


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[illegible]

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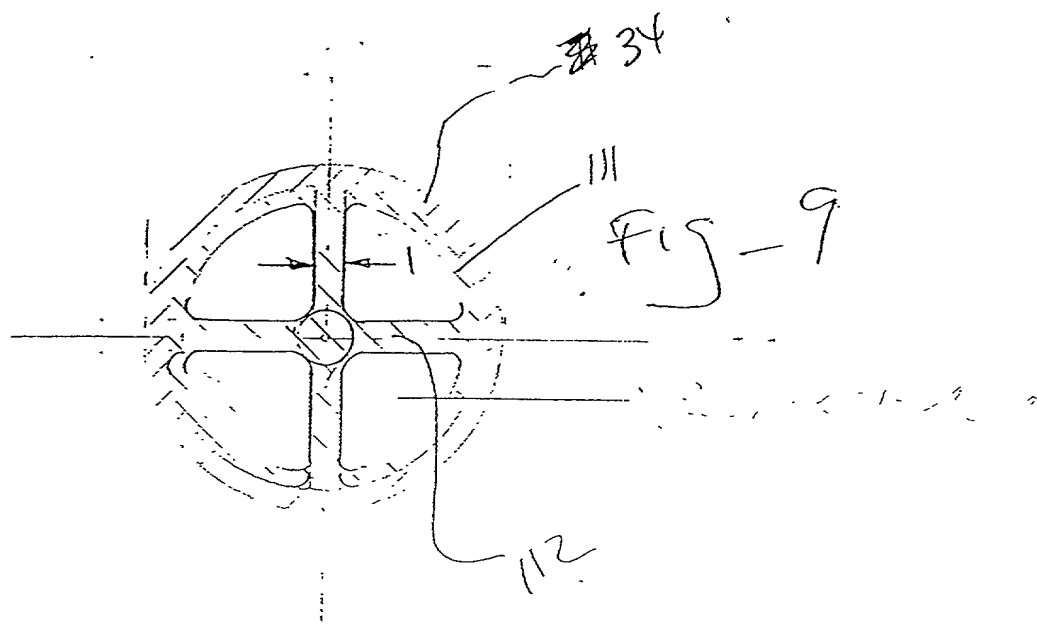
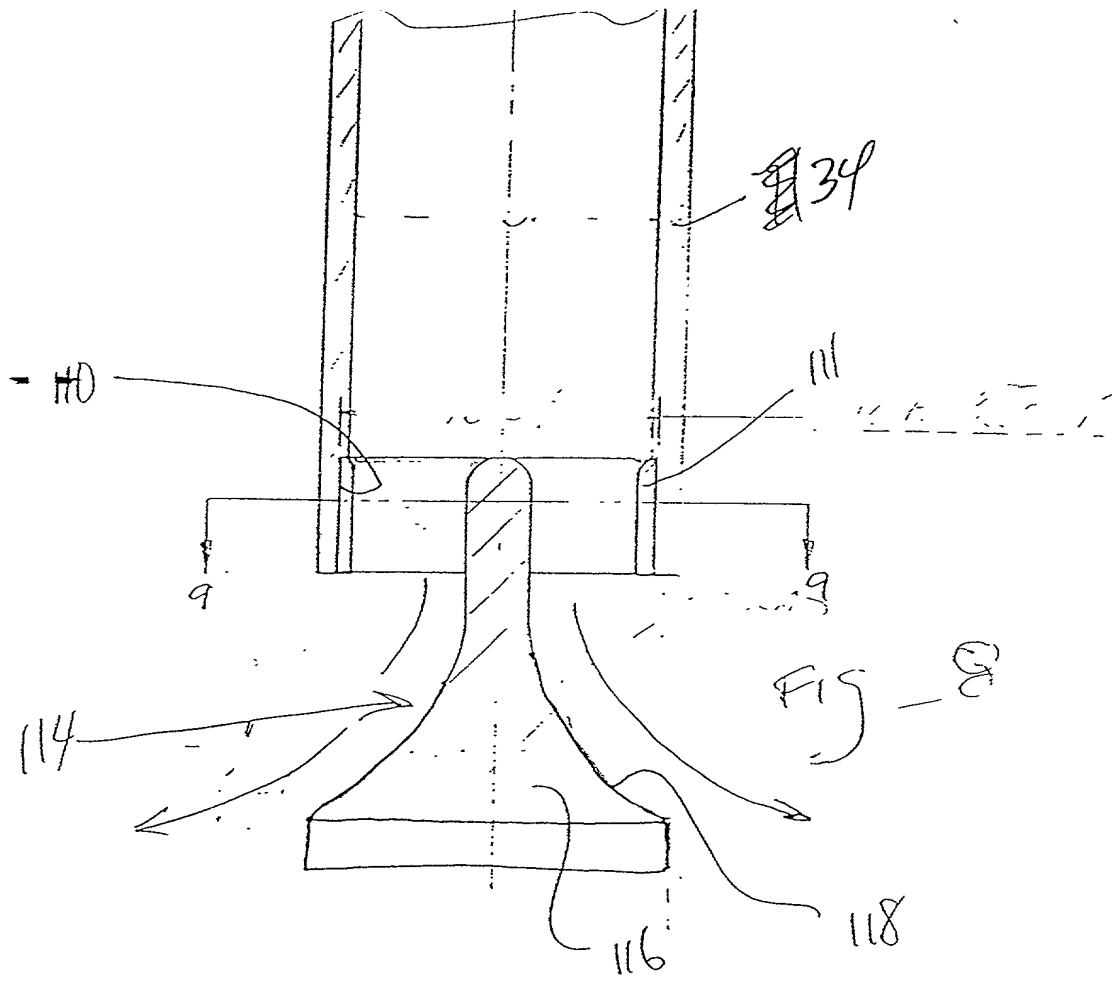
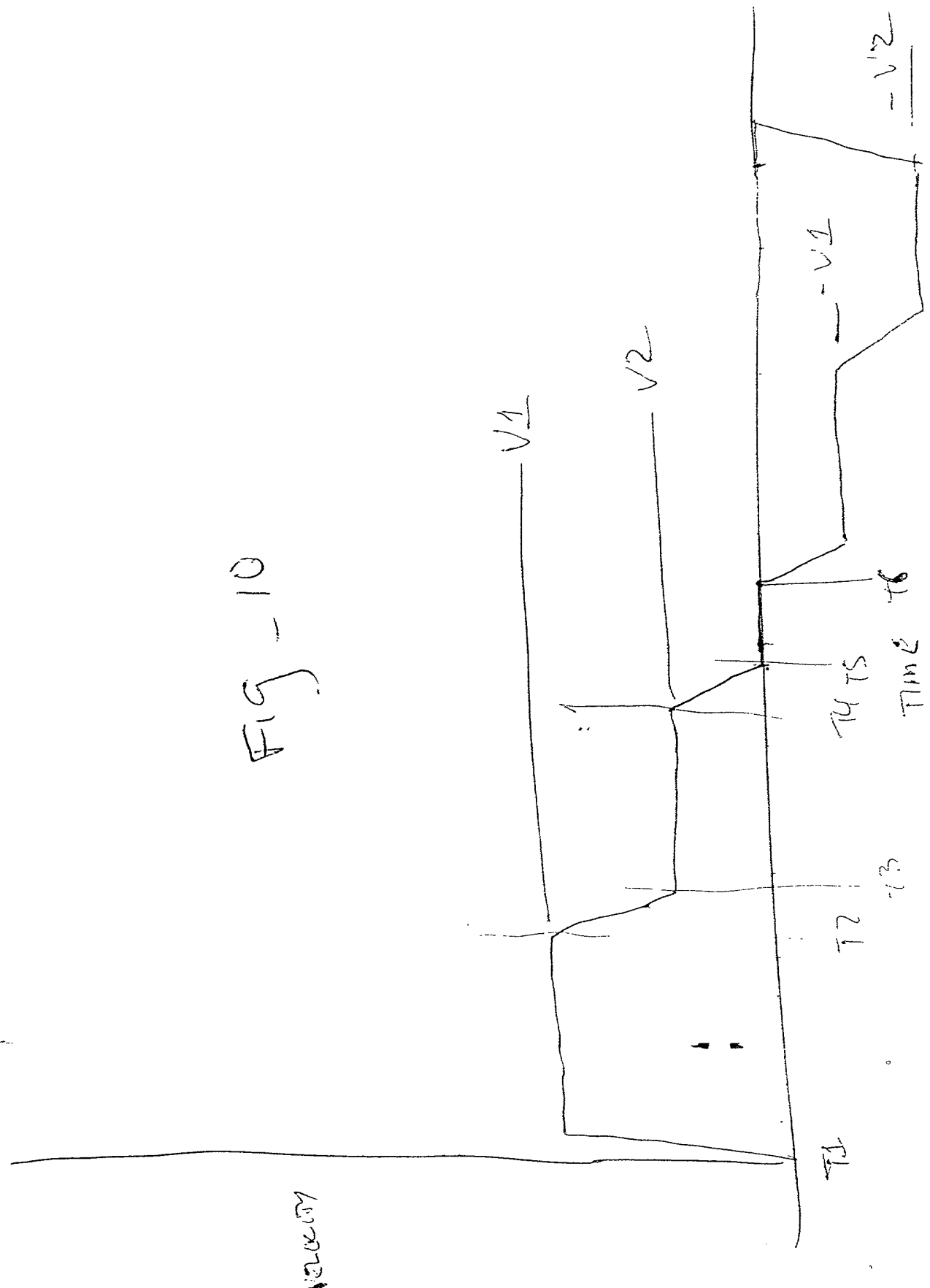
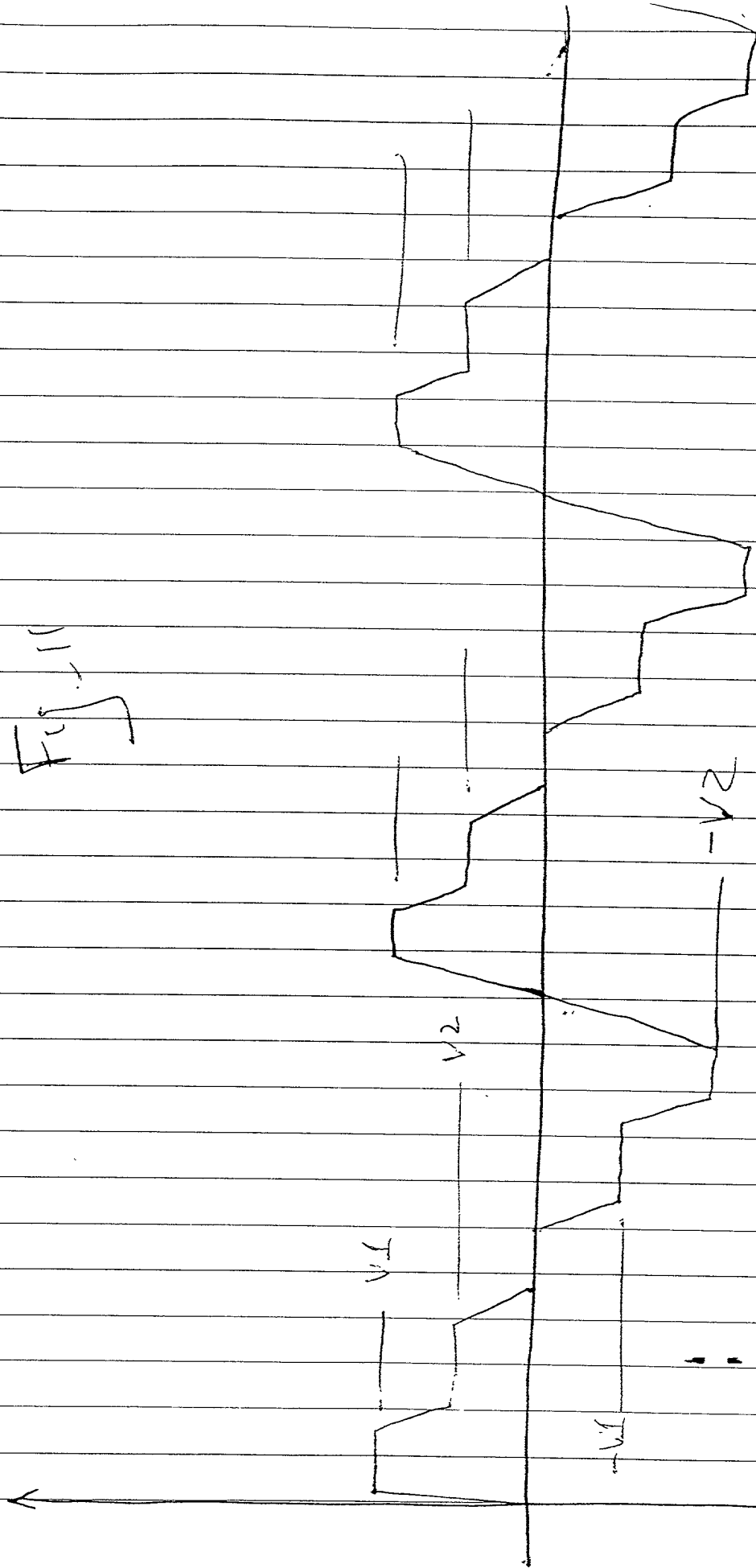


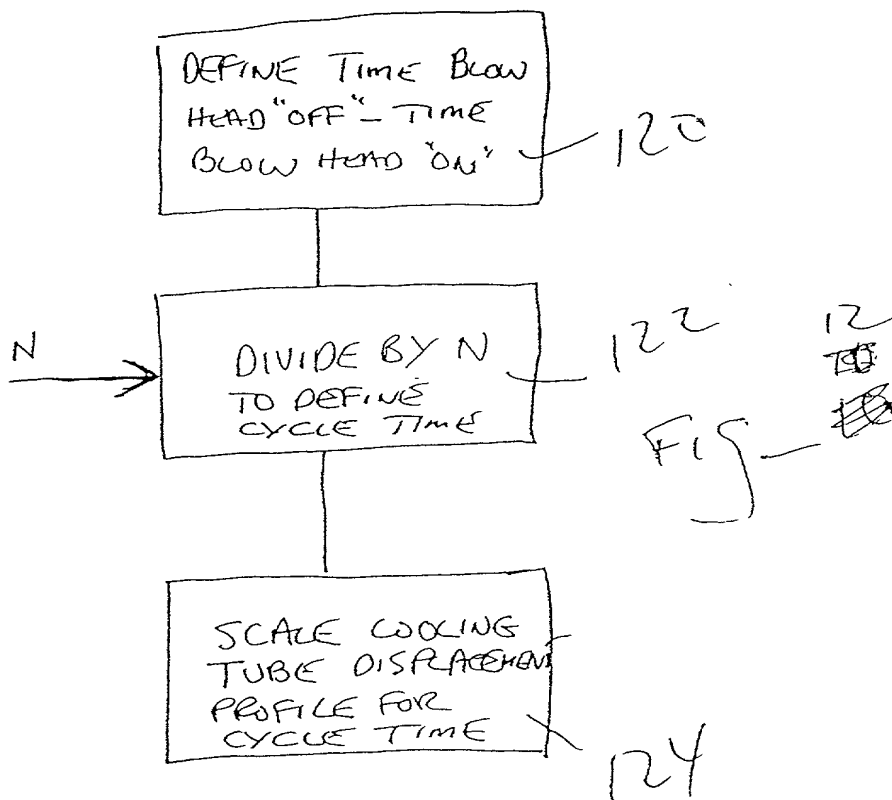
Fig - 10



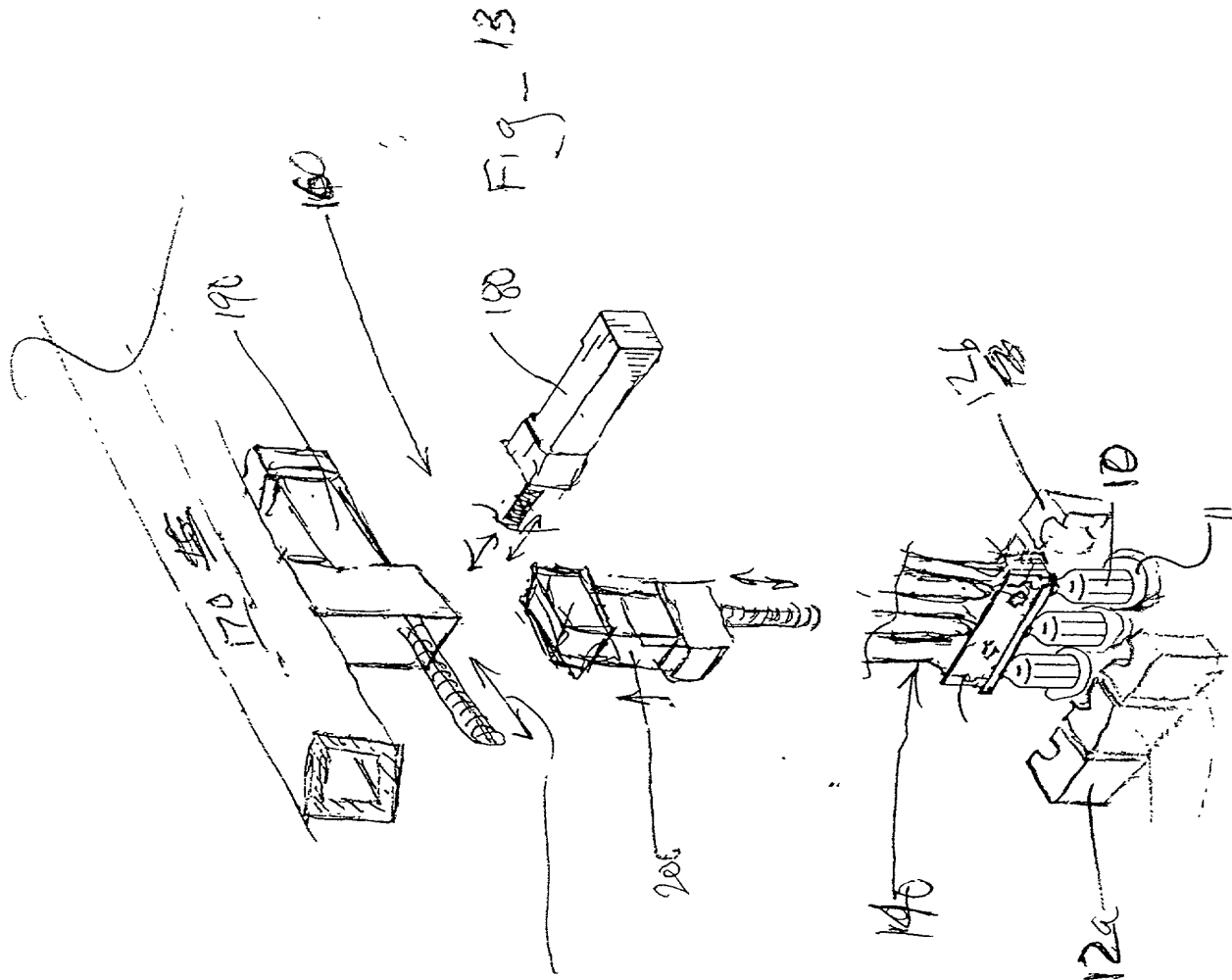
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Fig. 11

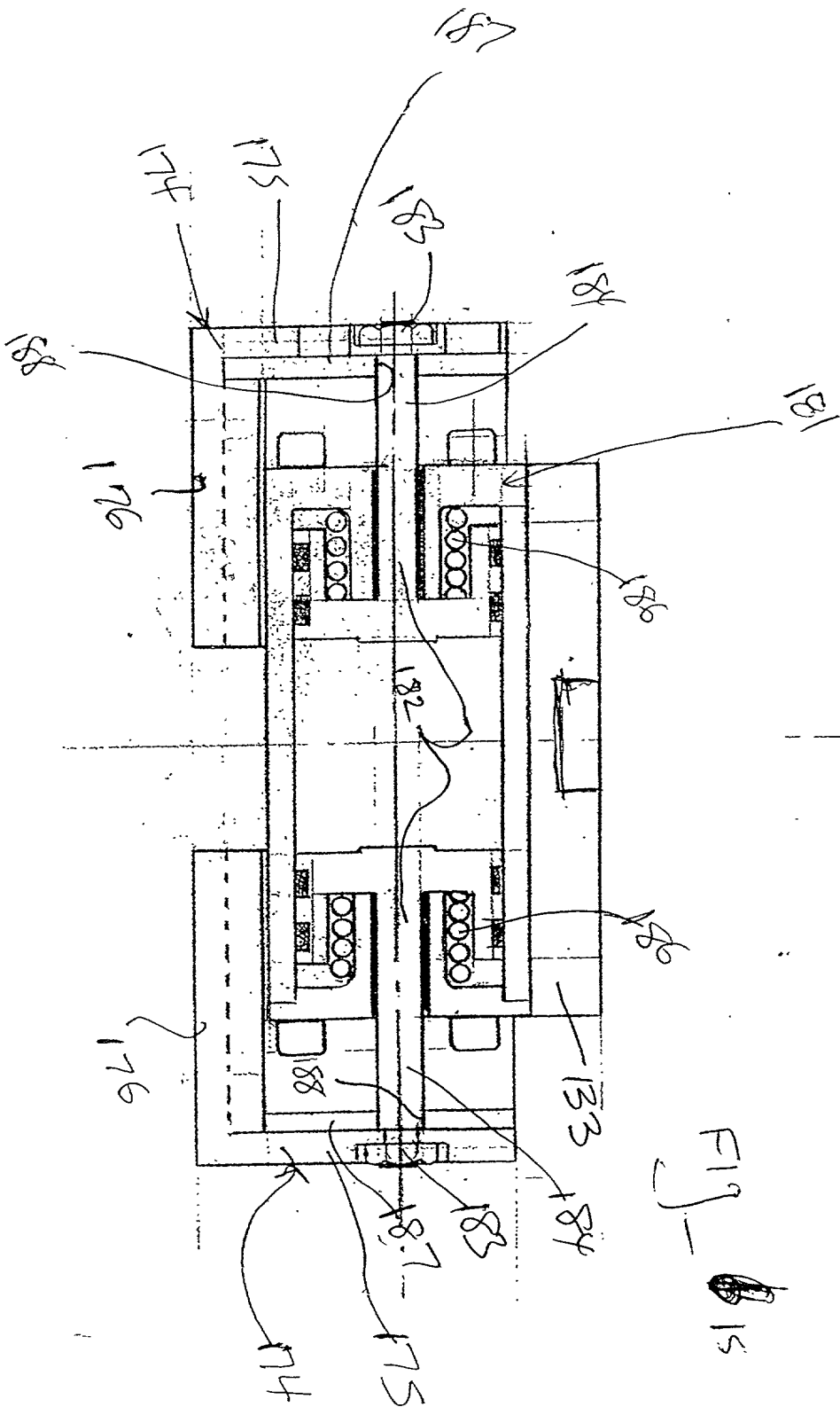


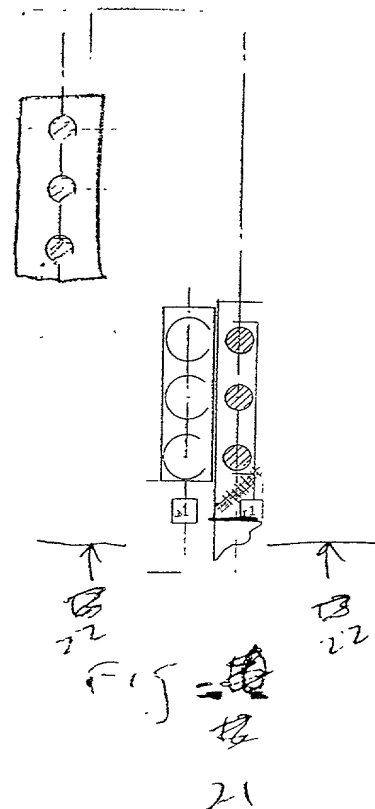
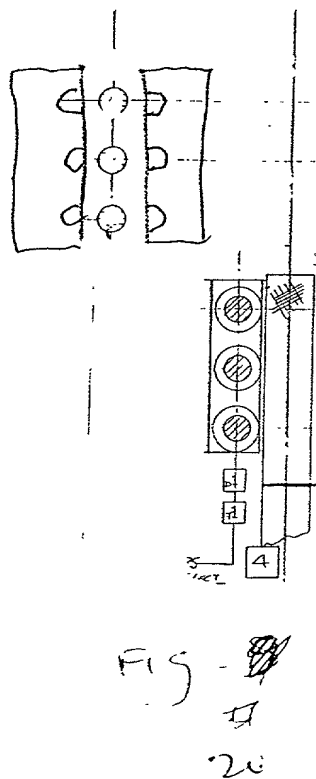
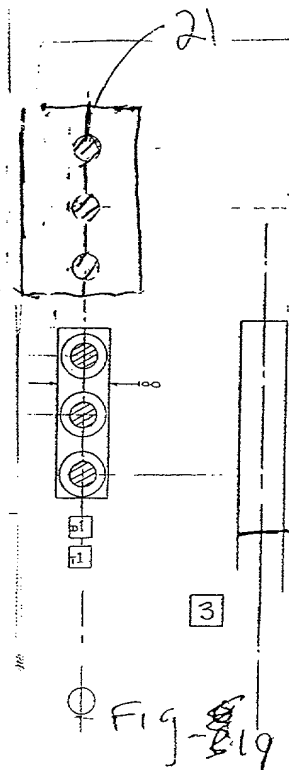
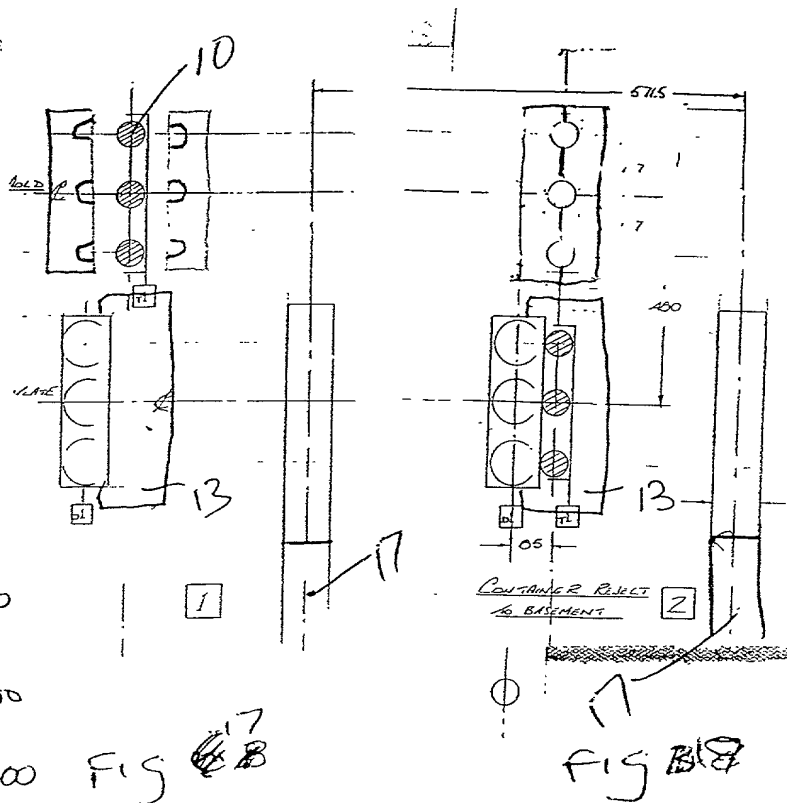
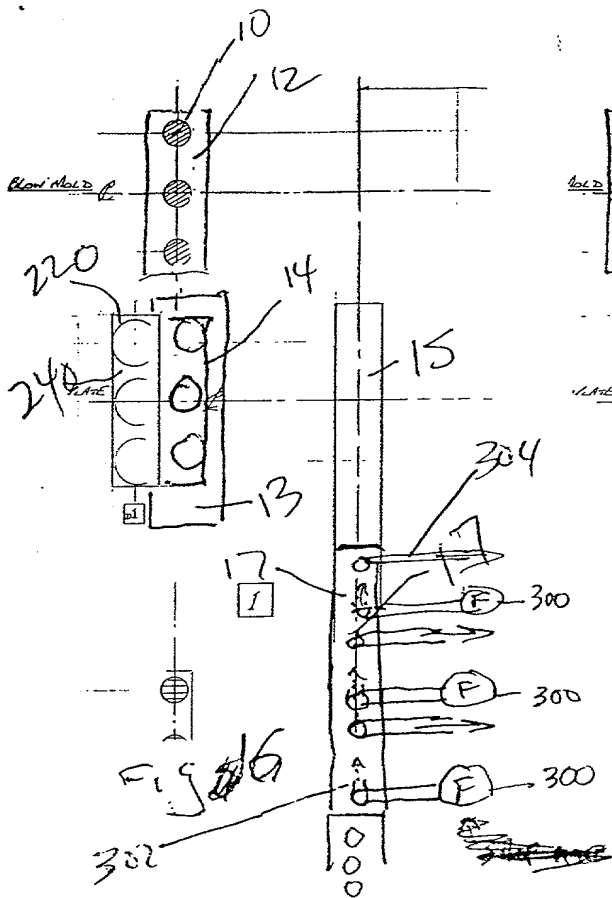












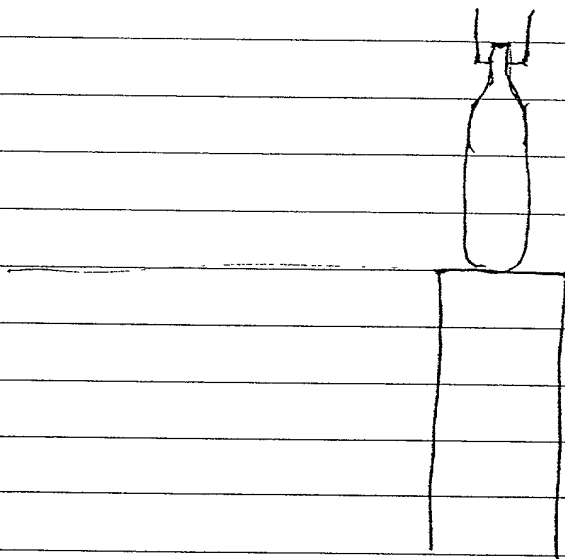
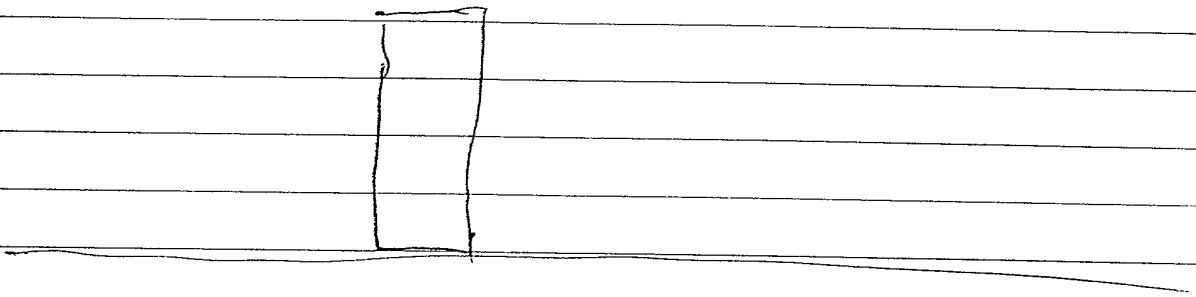


FIG. 22

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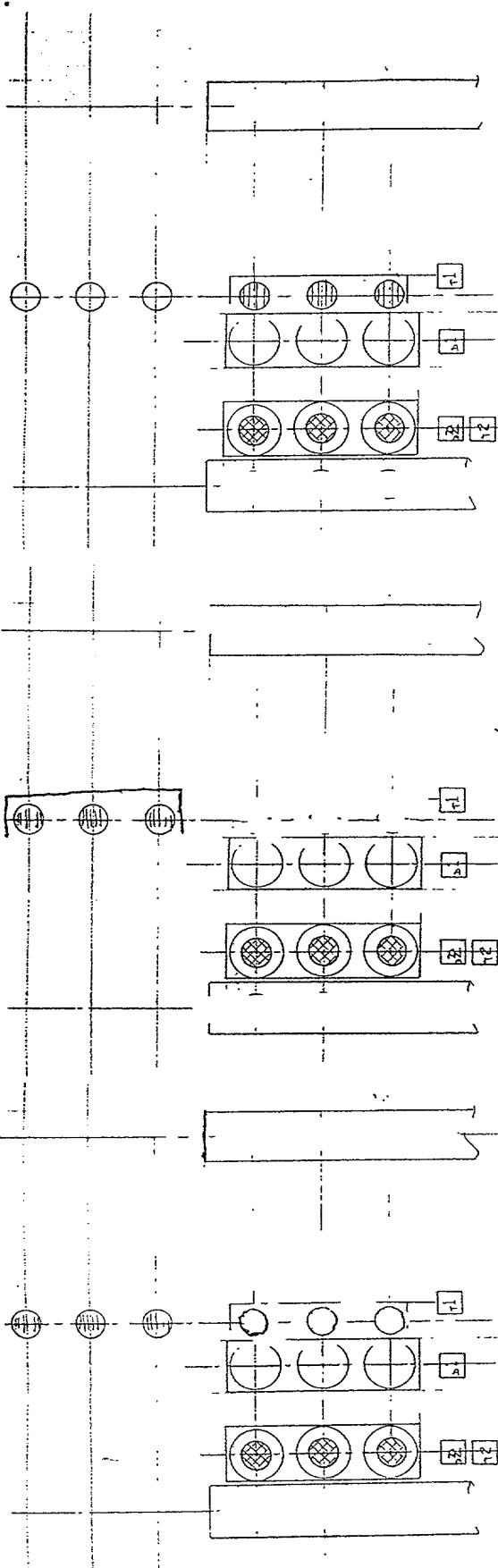


Fig-25

Fig-26

Fig-27

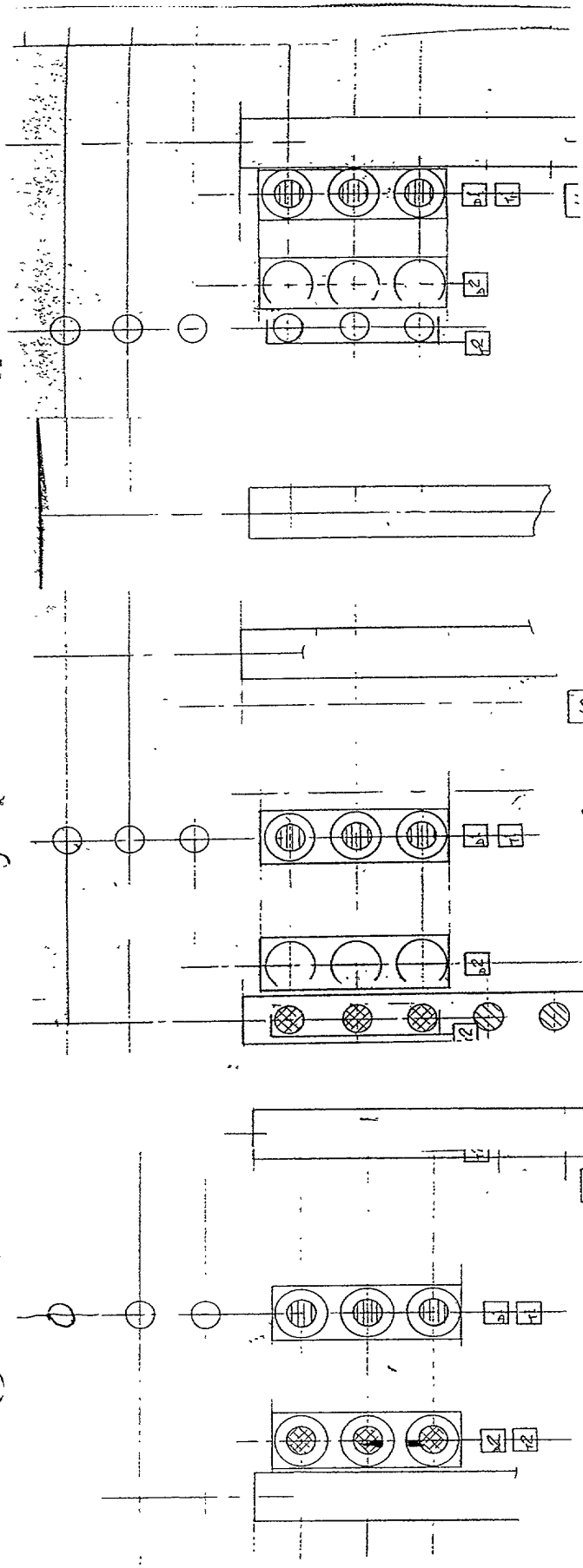


Fig-28

Fig-29

Fig-30







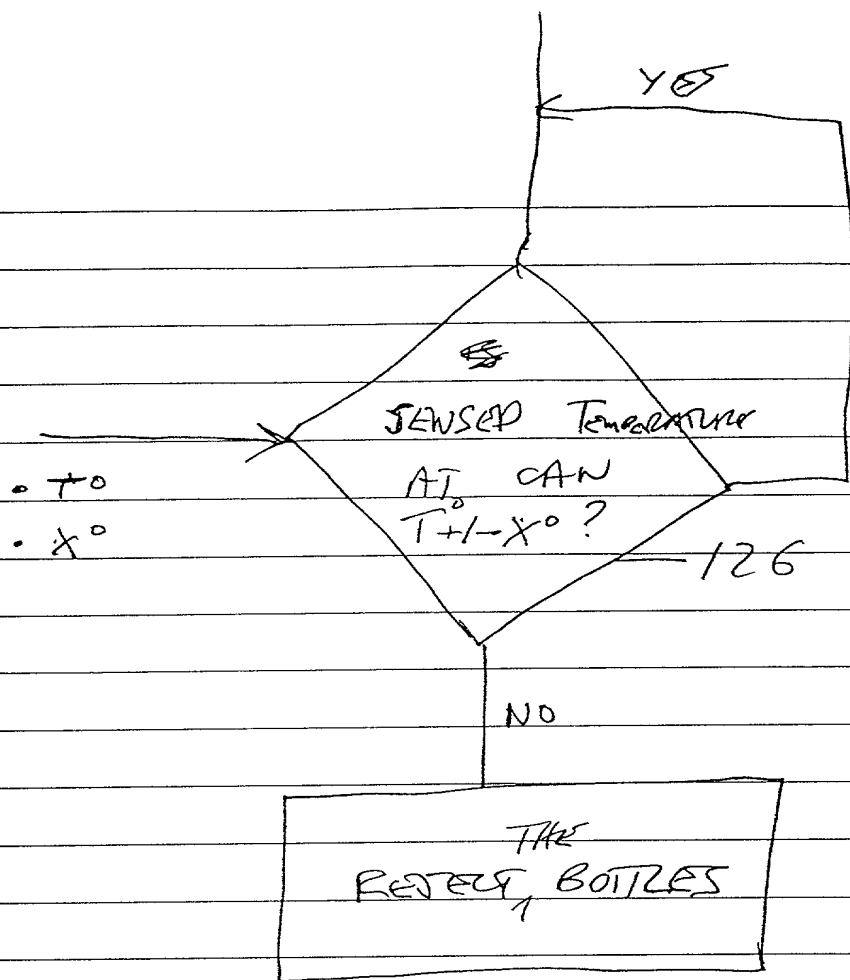


Fig - 31

FIGURE 1000

Fig - 32

THICKNESS  
DUE TO

BLOW FRICTION

ANNEALING POINT

COOLING TUNNEL

THICKNESS ASSEMBLY  
BEND PLATE  
11/16" WITH 15M

BLOW  
MOULD